

 赛富德 SAFD 深圳市根巨科技有限公司	文件编号	SAFD18650 30HQ-01
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1 Scope 适用范围

This specification describes the type and size, performance, technical characteristics, warning and caution of the lithium ion rechargeable cell. The specification only applies to SAFD18650 30HQ cell supplied by Shenzhen Genju Limited.

本规格书规定了深圳市根巨科技有限公司生产的型号为SAFD18650 30HQ 锂离子二次电芯的技术要求和测试方法及注意事项。

2 Description and model 说明及型号

Description 产品名称: Cylindrical Li-ion rechargeable cell 圆柱锂离子二次电芯

Model 电芯型号: SAFD18650 30HQ

3 Nominal Specifications 基本规格参数

Item 项目	Specification 参数	Remark 备注
Model 型号	SAFD18650 30HQ	
Rated Capacity 标称容量	3000mAh	After standard charging, then at 0.2C ₅ discharge to 2.5V, 25°C 标准充电后, 25°C 0.2C ₅ 放电至 2.5V
Min Capacity 最低容量	2900mAh	
Platform Voltage 平台电压	3.60V	
Standard Charging 标准充电	CC-CV, Std.0.5C ₅ , 4.2V, cut-off at 1/50C ₅ ,8.0hrs 25°C±2°C 0.5 C ₅ 恒流恒压充电至 4.2V, 截止电流 1/50C ₅ , 充电时间不大于 3 小时	C ₅ , nominal capacity C ₅ 为 5 小时率额定容量
Charging Current (Max.) 最大充电电流	0°C~10°C 0.2C ₅ 10°C~20°C 0.3C ₅ 20°C~45°C 1.0C ₅	
Standard Discharging 标准放电	CC,0.2C ₅ , cut-off at 2.5V 0.2C ₅ 恒流放电至 2.5V	
Max. instantaneous discharge 最大瞬时放电	10 C ₅ (30A)	
Max. continuous discharge 最大持续放电	5 C ₅ (15A)	25°C
AC Impedance 交流阻抗	≤18mΩ	AC 1kHz 交流频率 1kHz
Cycle Life 循环寿命	250 th cycle>60% of 1 st Cycle Capacity 250 次循环后放电容量>60%首次放电容量	25°C,0.5C ₅ charge, 1/20C ₅ cut off;Discharge:5C ₅ (15A) to 2.5V 0.5C ₅ 充电, 恒压 1/20C ₅ 截止, 5C ₅ (15A) 放电至 2.5V

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Discharge Characteristics (by rate of discharge) 倍率放电性能	$0.2 C_5 (0.6A) = 100\%$ $1.0 C_5 (3A) \geq 95\%$ $3.3 C_5 (10A) \geq 95\%$ $5.0 C_5 (15A) \geq 95\%$ $6.7 C_5 (20A) \geq 93\%$	Cells are to be charged per standard charge profile. The discharge capacity of each cell at respective discharge rate shall be compared with the discharge capacity at $0.2C_5$ 标准充电后按不同倍率放电容量同 $0.2C_5$ 放电容量的百分比
Discharge Characteristics (by temperature) 不同温度放电性能	$60^\circ\text{C} \geq 100\%$ $25^\circ\text{C} = 100\%$ $0^\circ\text{C} \geq 80\%$ $-20^\circ\text{C} \geq 70\%$	Discharge: CC $0.2C_5$, 2.5V cut-off at each temperature $0.2C_5$ 恒流放电至 2.5V
Capacity retention performance at room temperature 室温荷电保持性能	Residual capacity $\geq 85\%$ Recoverable capacity $\geq 90\%$ 容量保持率 \geq 额定容量的 85% 容量恢复率 \geq 额定容量的 90%	25°C , 100%SOC, residual and recoverable capacity will be tested after 28 days at $25^\circ\text{C} \pm 2^\circ\text{C}$ 满电态 25°C 放置 28 天, 在 $25^\circ\text{C} \pm 2^\circ\text{C}$ 下测量容量保持率和容量恢复率
Storage Characteristics 存储性能	Recoverable capacity $\geq 80\%$ 容量恢复率 \geq 额定容量的 80%	25°C , Relative humidity 45%-75%, 40%-50% SOC, residual and recoverable capacity will be tested after 12 months, charge and discharge 5 times. 电池储存前应按标准规定的制式给电池充入 40%~50% 的容量, 然后在环境温度 $25^\circ\text{C} \pm 5^\circ\text{C}$, 相对湿度 45%~75% 的环境中储存 12 个月。储存期满后, 电池按标准规定充放电 5 次
Temperature 使用温度	Charge 充电: 0 to $+45^\circ\text{C}$ Discharge 放电: -20 to $+60^\circ\text{C}$	
Storage Temperature 存储温度	1 month 1 个月: -5 to 45°C 3 months 3 个月: -5 to 45°C 12 months 12 个月: -5 to 30°C	Recommend storage temperature $-5 \sim 35^\circ\text{C}$ 建议存储温度 $-5 \sim 35^\circ\text{C}$
Storage Humidity 存储湿度	$\leq 75\%RH$	
Weight 重量	$\leq 49g$	

<p>Impact 重物冲击</p>	<p>After standard charge, the cell is to be placed on a flat surface. A 15.8±0.2 mm diameter bar is to be placed across the center of the cell. A 9.1±0.1kg hammer is to be dropped on the cell from a height of 610mm±25mm. Keep 6hrs.</p> <p>电芯按标准充电制式充电后，将电芯置于冲击台面上，将一根φ15.8mm±0.2 mm 的钢柱置放于电芯中心，钢柱的纵轴垂直于电芯的纵轴，让重量 9.1kg±0.1kg 的重锤自 610mm±25mm 高度自由落下，冲击电芯。观察 6 小时。</p>	<p>No fire and no explosion 不起火、不爆炸</p>
<p>Heating 热滥用 (130℃ 30 min)</p>	<p>After standard charge, cell is to be heated in a circulating air oven. The temperature of the oven is raised to 130±2 °C at the rate of (5±2) °C /min and remains for 30 minutes.</p> <p>电芯按标准充电制式充电结束后，将电芯用绝缘线悬挂在温度冲击箱（远红外鼓风机烘箱或真空烤箱）中，冲击箱温度以（5±2）°C/min的速率上升到130℃±2℃，保持30min。</p>	<p>No fire and no explosion 不起火、不爆炸</p>
<p>Burning 燃烧</p>	<p>After standard charge, cell is to be fixed on a steel mesh and heated with a flame until the flowing situations occur: ①explosion; ②complete combustion; ③ Continuous burning for 30 min.</p> <p>电池按标准制式充电后，将其固定在钢丝网上，用火焰加热电池，当出现以下三种情况时，停止加热电池：①电池爆炸；②电池完全燃烧；③持续加热30 min，但电池未起火，未爆炸。</p>	<p>The components of the cell or the cell as a whole cannot penetrate the aluminum mesh 组成电池的部件或电池整体不得穿透铝网</p>
<p>Acceleration shock 加速度冲击</p>	<p>After standard charge, cell is to be fixed on the impact table and the test is conducted under the half-sine acceleration pulse. At the first 3ms, the minimum average acceleration is 75g_n, the peak acceleration is 150g_n±25g_nand the lasting time is about 6ms±1ms. Every side of the cell should be tested 3 times.</p> <p>电池按标准充电制式充电后，将其固定在冲击台上，在最初的3ms内，最小平均加速度为75g_n，峰值加速度为150g_n±25g_n，脉冲持续时间为6ms±1ms。电池每个方向进行3次加速度冲击实验。</p>	<p>No fire, no explosion and no leakage 不起火、不爆炸、不漏液</p>

7 Safety characteristics 安全性能

Item 测试项目	Testing Method 测试方法	Criterion 检验标准
<p>Overcharge 过充 (3C/4.6V)</p>	<p>After standard discharge, the cell is to be charged to 4.6V at 3C₅current and continues to charge at the voltage until one of the following situations occur: ①the cell temperature is 20% less than the peak temperature;②the test time reaches 7 hours.</p> <p>电芯按标准放电至截止电压，然后以3C₅恒流充电到指定电压4.6V,转为恒压充电，当出现以下情况之一时终止测试，①电芯的温度比峰值温度低20%；②总测试时间达到7h。</p>	<p>No fire, No explosion 不起火、不爆炸</p>
<p>Forced discharge 强制放电</p>	<p>After standard discharge, the cell is to be reverse charged at 1C₅ for 90min.</p> <p>电芯按标准放电制式结束后，以1C₅的电流反向充电90min。</p>	<p>No fire, no explosion 不起火、不爆炸、</p>

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External short circuit 短路	<p>After standard charge, cell is to be short-circuited by connecting the positive and negative terminals under the temperature of 25 °C ±5 °C and 55 °C ±5 °C respectively with a resistance load of 80±20mΩ for 10min. The cell is continuously short-circuited until the following situations occur: ① the cell temperature is 20% less than the peak temperature; ② the test time reaches 24 hours.</p> <p>电芯按标准充电制式充电结束后，在环境温度25°C±5°C或55°C±5°C的条件下，于防爆箱内用电阻80±20mΩ导线将电芯正负极短接，试验过程中关注温度变化，当出现以下情况时，终止测试：①电芯外壳中心温度比峰值温度低20%；②总的测试时间达到24h。</p>	<p>No fire, No explosion and the highest temperature less than 150°C</p> <p>不起火、不爆炸、最高温度不超过 150°C</p>
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8 Warranty 产品责任书

Shenzhen Genju Limited will provide this product a warranty period for 1 year after shipment, even within the warranty period Shenzhen Genju Limited will only be responsible for defect of cells related to manufacturing. Any other problems caused by malfunction of the equipment or incorrect use will not be covered by this warranty.

深圳市根巨科技有限公司对此产品提供1年的保质期，但对于没有按照规格书进行操作所造成的任何意外事故，深圳市根巨科技有限公司不承担任何责任。

9 Warning 注意事项

Stop charging the battery if charging isn't completed within the specified time.

在规定时间内还没有充满电时停止充电。

Don't use the unspecified charger or breach charging requirements. Charging cells under unspecified conditions may lead overcharge or abnormal chemical reaction, which cause heat, smoking, rupture or fire.

不要使用非规定充电设备和违反充电要求。非规定条件充电会引发电芯过充电或异常化学反应，发生热，冒烟，破裂或起火情况。

Don't expose the cell to direct sunlight (or in car exposed to sunlight) and keep it away from children, seek immediate medical attention if the cell is swallowed or inhaled.

不要将电芯放置在太阳光直射的地方（或阳光直接照射的车内），电芯要远离儿童放置，如发生吞咽情况，请立即就医。

Don't expose the cell to extreme hot environment and don't dispose it in fire or water. It will be dangerous to modify or disassemble the cell which may cause fire, heating, leakage or explosion.

切勿将电芯加热或投入火中或水中。不要更改或解剖电芯。否则会导致危险，如起火、发热、泄露和爆炸。

Don't short-circuit cell positive(+) and negative(-) terminals and keep the cell away from metal or other conductive materials. Don't reverse the positive (+) and negative (-) terminals.

切勿短接电芯正极(+)和负极(-)，使电池远离金属和其他导电材料。切勿反接电芯正极(+)和负极(-)。

Remove the cell from the device or cell charger and stop using it immediately once abnormal situation such as heating, gas generating, discoloration or deformation occurred.

当电芯在使用、充电及储存时发生放气、发热、变色或其他不正常现象，立即从夹具或充电器卸除，电芯停止使用。

Don't weld the cell directly. Excessive heating may cause deformation of the cell components such as the

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gasket which may lead swelling, leakage, fire or explosion.

勿直接焊接电芯，过多的热量会导致电芯组件如绝缘件变形，进而导致电芯鼓胀、泄露、起火和爆炸。

Don't use the cell which has been damaged by shipping stress, drop, short-circuit or has an electrolyte smell.

切勿使用在运输压力、跌落、短路或其他情况下损坏的电芯以及释放出电解液气味的电芯。

Attached drawing 1 Outline Dimensions

附图 1: 规格尺寸外形图

